



**DUCTMATE**<sup>®</sup>  
(Europe) Ltd

# Cleat

ACCESSORIES



- ◆ **Cleat can be snapped on or driven on for large sections of duct or inaccessible areas.**
- ◆ **Flared leading edge to facilitate snap on action.**



# Technical Data Sheet

## DESCRIPTION

65mm Ductmate Cleat.

## BASIC USE

For the intermediate securing of Slide On Flange Systems. (Not for use on Ductmate 45)

## TECHNICAL INFORMATION

Length 65mm

Material Formed Galvanised Steel BS EN 10142: +A1 1995

## PRODUCT GUARANTEE

All component parts of the Cleat are guaranteed against defective material.

## PACKAGING INFORMATION

**Box  
Quantity**

500

**Weight  
Per Box**

10 KG

## INSTALLATION INSTRUCTIONS

- 1 Prior to the fitting of Cleats, the Ductmate Flanges should be pulled together with vice grips.
- 2 Sufficient pressure should be applied to compress the Gasket to allow the Cleats to be clipped over.
- 3 Start fitting the Cleats measuring from the corner bolt and work towards the centre of the duct at specified centres.

**Low  
Pressure  
Ductwork**

600 centres

**Medium  
Pressure  
Ductwork**

450 centres

**High  
Pressure  
Ductwork**

300 centres